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**PRESSEN HAAS**

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Machine datasheet

stock no.: 1131-0475



Machine type: Coil line
Manufacturer: DREHER
Type: BHE-45-520-H-BSH/BRME-7-60-400-F
Serial no.:
YOM: 2011
delivery time: immediately
Location: 72479 Strassberg



technical details:

Decoiler

Coil weight:	4,5 ton
Material width max.:	520 mm
Coil exterior diameter:	1600 mm
Expansion range:	460 - 530 mm

Leveller / Straightener

Material width :	20 - 400 mm
Number of levelling rolls:	7 pcs.
Diameter of the levelling rolls:	60 mm
Number of pull out rolls:	4 pcs.
Diameter of the pull out rolls:	60 mm
Material thickness:	0,4 - 3,5 mm
Feeding speed:	2 - 10 m / min

Roll feeder

Material width max.:	310 mm
Material thickness:	3,0 mm
Material thickness at max. width:	2,8 mm

Material thickness at max. cross section:	850 sq mm
Number of feeding rolls:	2 pcs.
Diameter of feeder rolls :	80 mm
Feeding speed:	104 m / min
Required power:	1,5 kW

Standard configuration:

Coil loading unit

Stroke 500 mm

Load capacity 5000 kg

Material width max. 500 mm

Description:

Material flow direction: right - left

Decoiler is equipped with a pneumatic arm

YOM of feeder is 2005