

PRESSEN HAAS GmbH

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**PRESSEN HAAS**

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Machine datasheet

stock no.: 1131-0461



Machine type: High speed press
Manufacturer: RASTER ZEULENRODA
Type: HR 315 / 1600 - NL / RK
Serial no.:
YOM: 1997
delivery time: immediately
Location: Germany



technical details:

Press capacity:	315 ton
Ram stroke adjustable:	30 - 100 mm
Slide adjustment:	100 mm
Shut height (stroke down, adjustment up):	370 mm
Table surface area :	1600 x 1100 mm
Slide area:	1600 x 1100 mm
Hole in table:	600 x 180 mm
Number of strokes:	15 - 180 s.p.m.
Table height over floor:	1200 mm
Required power:	170 kW
Height over floor approx.:	4900 mm
Dimensions L x W x H:	4900 x 1900 x 4900 mm
Weight of machine approx.:	55 ton

Standard configuration:

The press was converted to CE standard in 2015.

The press was 2021 converted to a SIEMENS S7 control system.

The conveyor system still has a SIEMENS S5 control system.

Extended machine accessories:

Die lifters in the table

Automation:

Feeding unit KEMMERICH consisting of

Decoiler

levelling machine

roll feeder

Coil loading car
