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# Machine datasheet

## stock no.: 1131-0444



**Machine type:** High speed press  
**Manufacturer:** BRUDERER  
**Type:** BSTA 25  
**Serial no.:** 5042  
**YOM:** 1978  
**delivery time:** immediately  
**Location:** 72479 Strassberg



### technical details:

|   |                          |
|---|--------------------------|
| Press capacity:                           | 25 ton                   |
| Ram stroke adjustable:                    | 13 - 38 mm               |
| Slide adjustment:                         | 51 mm                    |
| Shut height (stroke down, adjustment up): | 230 - 281 mm             |
| Max. die size:                            | 430 x 360 mm             |
| Number of strokes:                        | 100 - 1.500 s.p.m.       |
| Table surface area :                      | 530 x 530 mm             |
| Required power:                           | 18 kW                    |
| Dimensions L x W x H:                     | 2.075 x 1.355 x 2.620 mm |
| Weight of machine approx.:                | 4,5 ton                  |
| feeding speed:                            |                          |
| sheet width:                              | 200 mm                   |

### Extended machine accessories:

Press force measurement and tool locking Siegfried

**Automation:**

incl. Bruderer BBV 202 feeder

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**Description:**

Break and Clutch are overhauled

Bruderer Feeder is overhauled

Press is equipped with a new PLC