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Machine datasheet

stock no.: 1131-0440

**Machine type:** Double column press / Straight side press**Manufacturer:** HYDRAP**Type:** HPDB 315**Serial no.:** 5417**YOM:** 1986**delivery time:** immediately**Location:** Germany

technical details:

Pressure total:	315 ton
Stroke:	600 mm
Daylight:	800 mm
Table surface area :	2000 x 1200 mm
Slide area:	2000 x 1200 mm
Approach speed:	450 mm / sec
Working speed:	14 - 40 mm / sec
Return speed:	300 mm / sec
Table height over floor:	900 mm
Oil volume:	2000 l
Required power:	75 kW
Height over floor approx.:	5000 mm
Dimensions L x W x H:	4900 x 3200 x 5000 mm
Weight of machine approx.:	45 ton

Standard configuration:

The press has die lifters in the table for quick die change.

In 2016 was the machine completely electrically retrofitted with SIEMENS S7 and new light barrier in the front and back.