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Machine datasheet

stock no.: 1131-0438



Machine type: Fine blanking press
Manufacturer: FEINTOOL
Type: HFA 4000
Serial no.: 7/4986
YOM: 1996
delivery time: immediately
Location: Germany



technical details:

Capacity:	250 - 400 ton
V - Ring nominal force:	20 - 200 ton
Counter ram nominal force:	10 - 100 ton
Ram stroke:	30 - 200 mm
V-Ring stroke:	40 mm
Counter ram stroke:	40 mm
Max. die size:	765 x 760 x 610 mm
Number of strokes:	40 s.p.m.
Approach speed:	120 mm / sec
Return speed:	135 mm / sec
Working speed:	5 - 50 mm / sec
Die Weight total:	2400 kg

Standard configuration:

Automation:

roll-off try with leveller

Description:

Very good condition.

New PLC for 2nd feeder.

PLC of Press is SIEMENS S5.