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# Machine datasheet

## stock no.: 1131-0034

**Machine type:** Double column press / Straight side press**Manufacturer:** SCHULER**Type:** SP250-1.6-1.6 sn.84/20.5917**Serial no.:****YOM:** 1985**delivery time:** immediately**Location:** Germany

### technical details:

Pressure total:	250 ton
Ram stroke:	70 / 250 mm
Slide adjustment:	160 mm
Ejector in ram:	20 ton
Ejector stroke in ram:	10 mm
Shut height (stroke down, adjustment up):	520 mm
Free lateral opening F-B:	1.300 mm
Table surface area :	1.600 x 1.600 mm
Slide area:	1.600 x 1.600 mm
Number of strokes:	0 - 50 s.p.m.
Required power:	33 kW
Height over floor approx.:	5.500 mm
Weight of machine approx.:	58 ton

Roll feeder

Material width: 1250 mm

Material thickness: 0,3 - 1,6 mm

Control: Siemens S7

### Description:

in 2009 the electric was retrofitted in SIEMENS S7, in 2014 Schuler has installed a new main drive, with hydraulic overload protection