PRESSEN HAAS GmbH
Kreuzsteig 6
72479 Strassberg
Phone: +49 (0)7574 59 97 59
Email: info@pressen-haas.de
Web: www.pressen-haas.de

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Machine datasheet

stock no.: 1131-0023

Machine type: **High speed press**
Manufacturer: **KAISER**
Type: **KSTU ZA 4000 – 20 P**
Serial no.:
YOM: **1997**
delivery time: **immediately**
Location: **Kirchdorf an der Iller**

technical details:

Press capacity:	400 ton
Ram stroke:	150 mm
Slide adjustment:	175 mm
Shut height (stroke down, adjustment up):	895 mm
Free lateral opening F-B:	900 mm
Table surface area :	2.000 x 1.250 mm
Slide area:	2.000 x 1.200 mm
Hole in table:	1.750 x 200 mm
Number of strokes:	10 - 50 s.p.m.
Required power:	96 kW
Height over floor approx.:	5.450 mm
Weight of machine approx.:	65 ton

Standard configuration:

Extended machine accessories:

Kaiser roll feeder **KWV 250**

Material width:	250 mm
Material thickness:	0.3 – 3.0 mm
Cross section:	750 mm2
Feeding length:	1 – 9,999.9 mm
Feeding accuracy:	+ / - 0,1 mm
Required power:	6 kW

Number of rolls: 2
Diameter of rolls: 80 mm
Loop length approx.: 4 m

With transfer from the manufacturer GPA
Feed path programmable 60 - 400 mm
Grip path per rail programmable 0 - 100 mm
Lifting path programmable 0 - 30 mm
Dimensions between the gripper rails closed min. 360 mm
Dimensions between the gripper rails closed max. 560 mm
Dimension of the gripper rails 80 x 80 x 4.400 mm

Automation:

Description:

with GERB elements, with moving bolster plate for quick die change, with transfer from GPA