PRESSEN HAAS GmbH
Kreuzsteig 6
72479 Strassberg
Phone: +49 (0)7574 59 97 59
Email: info@pressen-haas.de
Web: www.pressen-haas.de

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Machine datasheet

stock no.: 1131-0093

Machine type:	**Double column press / Straight side press**
Manufacturer:	**HYDRAP**
Type:	**HPDZb 800**
Serial no.:	**406.772**
YOM:	**1993**
delivery time:	**immediately**
Location:	**Germany**

technical details:

Pressure total:	800 ton
Retraction force:	73,3 ton
Stroke:	600 mm
Daylight:	1.000 mm
Table surface area :	1.200 x 1.250 mm
Slide area:	1.200 x 1.250 mm
Die cushion capacity in table:	315 ton
Die cushion stroke:	250 mm
Die cushion pad area:	650 x 650 mm
Approach speed:	450 mm / sec
Working speed:	27 - 73 mm / sec
Return speed:	597 mm / sec
Oil volume:	5.550 l
Required power:	290 kW
Weight of machine approx.:	62 ton
Dimensions L x W x H:	4.200 x 3.590 x 6.080 mm
Height over floor approx.:	4.825 mm

Standard configuration:

Extended machine accessories:

Automation:

Description:

- hydraulic drawing press
- monoframe construction
- leight barriers and 2-hand control
- PLC Simatic S5/ Phönix Contact Interbus
- basement weight static / dynamic: 65 / 85t