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 **PRESSEN HAAS**
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Machine datasheet

stock no.: 1131-0448



Machine type: High speed press
Manufacturer: PME
Type: ZH 2500 / 1600
Serial no.: 2001/99-22
YOM: 1999
delivery time: 03/24
Location: Germany



technical details:

Press capacity:	250 ton
Ram stroke adjustable:	20 - 200 mm
Slide adjustment:	140 mm
Daylight:	560 mm
Table surface area :	1600 x 1000 mm
Slide area:	1500 x 900 mm
Number of strokes:	20 - 75 s.p.m.
Free frontal opening L-R:	1680 mm
Distance between the columns F - B:	mm
Table height over floor:	805 mm
Die Weight total:	2700 kg
Required power:	41 kW
Dimensions L x W x H:	2850 x 2880 x 4395 mm
Weight of machine approx.:	25 ton

Standard configuration:

hydraulic overload protection

Extended machine accessories:

Automation:

Feeding line with the follow equipment:

DREHER decoiler - Model 2384 D-MO-FPS

Coil weight 5t

Material width max. 500 mm

Coil exterior diameter 1400 - 1500 mm

Coil interior diameter 470 - 530 mm

pneumatic pressure roller

DREHER Straightener - Model 1676 D-FQ

Material width 20 - 500 mm

Material thickness at max. material width 0,8 - 4,2 mm

Number of straightener rolls 7 pieces

Number of pinch and feeder rolls 4 pieces

Diameter of the rolls 80 mm

required power 5kW

feeding speed 3 - 30 m / min

DREHER electronic roll feeder Typ WAV-MD-2E

Material width max. 510 mm

Material thickness 0,2 - 4,0 mm

Number of feeding rolls 2 pieces

Diameter of feeding rolls 125 mm

Feeding speed 130 m / min

Feeding length adjustable 0 - 9999,9 mm
